CLAIMS

What is claimed is:

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1. An apparatus configured with a capability of setting a surface charge of an area on a substrate to a desired level, the apparatus comprising:

a column for generating an imaging electron beam and for directing the imaging beam to the area;

an electron flood gun for generating a flood electron beam and for directing the flood beam to the area;

a stage for holding the substrate; and circuitry for controlling a stage bias voltage applied to the stage,

wherein the stage bias voltage is set prior to flooding the area so as to set the surface charge to the desired level.

- 2. The apparatus of claim 1, wherein the substrate comprises a semiconductor wafer.
- 15 3. The apparatus of claim 1, wherein the apparatus comprises an e-beam inspection/review tool.
- The apparatus of claim 1, wherein the circuitry includes an isolation amplifier to isolate a generated bias voltage from the stage bias voltage applied to
 the stage.
 - 5. The apparatus of claim 4, wherein the circuitry further includes a digital-to-analog converter and an amplifier to produce the generated bias voltage.

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- 6. The apparatus of claim 5, wherein the circuitry further includes an attenuator that attenuates the generated bias voltage to form a stage bias readback signal that is input into an analog to digital converter.
- 7. The apparatus of claim 4, wherein the output of the isolation amplifier comprises a beam current readback signal that is input into an analog to digital converter.
- 8. The apparatus of claim 1, further comprising a charge sensor positioned in proximity to the area on the substrate for measuring the surface charge.
 - 9. The apparatus of claim 8, wherein the charge sensor originates a charge readback signal that is input into an analog to digital converter.

10. The apparatus of claim 1, wherein the circuitry comprises a microcontroller configured to maintain control of the surface charge.

- 11. The apparatus of claim 10, wherein the microcontroller is coupled to the system controller by way of a communications interface.
 - 12. A method of setting a surface charge of an area on a substrate to a desired level, the method comprising:

holding the substrate in a stage;

controlling a stage bias voltage applied to the stage; and directing a flood of electrons to the area such that the surface charge of the area reaches an equilibrium at the desired level.

- 13. The method of claim 12, further comprising: measuring the surface charge of the area.
- 5 14. The method of claim 13, further comprising: determining if the surface charge of the area needs adjustment; changing the stage bias voltage applied to the stage; and re-flooding the area with electrons.
- 15. The method of claim 12, further comprising: varying the stage bias voltage over a range of voltages; and for each voltage in the range, flooding the area with electrons, and reading the surface charge, so as to determine a relationship between the stage bias voltage and the surface charge.

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16. An apparatus configured with a capability to maintain focus of a main electron beam incident upon a substrate, the apparatus comprising:

a column configured to generate and direct the main beam towards an imaging area of the substrate;

an objective lens with a variable focal length that is configured to focus the main beam onto the imaging area;

a monitor beam gun configured to generate and direct a monitor electron beam towards a monitoring area of the substrate at a non-perpendicular incidence angle; and

an in-focus detector configured to detect an in-focus band in data collected from the monitor beam.

- 17. The apparatus of claim 16, wherein the incidence angle of the monitor beam is less than thirty degrees.
- 18. The apparatus of claim 16, wherein the in-focus detector detects the in-focus band by analyzing two-dimensional image data collected from the monitor beam.
 - 19. The apparatus of claim 16, wherein the in-focus detector detects the in-focus band by analyzing edge content along one dimension collected from the monitor beam.
 - 20. The apparatus of claim 16, wherein the imaging area and the monitoring area comprises a same area, and wherein the main beam does not impinge upon the area while the monitor beam is active.

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21. A method of auto-focusing a main electron beam incident upon an imaging area of a substrate, the method comprising:

generating a monitor electron beam;

directing the monitor beam towards a monitoring area of the substrate at a non-perpendicular incidence angle;

detecting an in-focus band in data collected from the monitor beam; and adjusting a focal length of an objective lens focusing the main beam based upon a position of the in-focus band.

25. The method of claim 21, wherein the imaging area and the monitoring area comprises a same area, and wherein the main beam does not imping upon the area while the monitor beam is active.

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- 23. The method of claim 21, wherein the imaging area and the monitoring area comprises separate areas.
- 24. The method of claim 21, wherein the incidence angle of the monitor beam is less than thirty degrees.
 - 25. The method of claim 21, wherein the in-focus band is detected by analyzing two-dimensional image data collected from the monitor beam.
 - 26. The method of claim 21, wherein the in-focus band is detected by analyzing edge content along one dimension collected from the monitor beam.
- 27. The method of claim 21, wherein the focal length is effectively adjusted by adjusting a stage bias level applied to a stage holding the substrate.
 - 28. A method of setting a surface charge of an area on a substrate to a desired level and maintaining focus of a main electron beam incident upon the area, the method comprising:
- 20 holding the substrate in a stage;

controlling a stage bias voltage applied to the stage;

directing a flood of electrons to the area such that the surface charge of the area reaches an equilibrium at the desired level;

imaging the area with the main beam;

generating a monitor electron beam;

directing the monitor beam towards a monitoring area of the substrate at a non-perpendicular incidence angle;

detecting an in-focus band in data collected from the monitor beam; and adjusting the stage bias voltage based upon a position of the in-focus band to effectively adjust the focus of the main beam.